

Date: Friday, 01/08/2008 3:28:46 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LUG		
Job Number	: 40935					
Estimate Number	: 10271					
P.O. Number	:			Part Number	: D2561	
This Issue	: 01/08/2008		S.O. No.	: D2561 REV B		
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type	: SMALL /MED FAB		
Previous Run	: 37153			Drawing Revision	: B	
Written By	:			Material	:	
Checked & Approved By	<u>JLD 08-8-05</u>			Due Date	: 30/08/2008	
Comment	: Est C 00.05.19 Added inspect level 8			Qty:	50	
	EC			Um:	Each	
Comment: Est Rev:D Now on Waterjet 06-06-14 JLM						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6B0250X06000	6061-T6 Bar .250 x 6.00	
		Comment: Qty.: 0.3850 f(s)/Unit Total : 19.2518 f(s) Material: 6061-T6, or 5052-H34 6.00" x 0.25" Thick Batch: <u>HB 8-8-15</u> <u>108462</u>	
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D2561 Dwg Rev: <u>B</u> <u>HB 8-8-15</u> Prog Rev: <u>B</u>	(54)
		2-Deburr if necessary <u>HB 8-8-15</u>	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		<u>HB 8-8-15</u>	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK	
		<u>10-08-15</u> (54)	
		Comment: SECOND CHECK	
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr no sharp edges	<u>08/08/21</u> (54) DM

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: LUG

Job Number: 40935

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



S 08/08/21 F54

coated

Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: PAC E.

AS 08/08/26

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08.08.26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	40935
Description: Lug Plate	Part Number:	D2561
Inspection Dwg: D2561	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

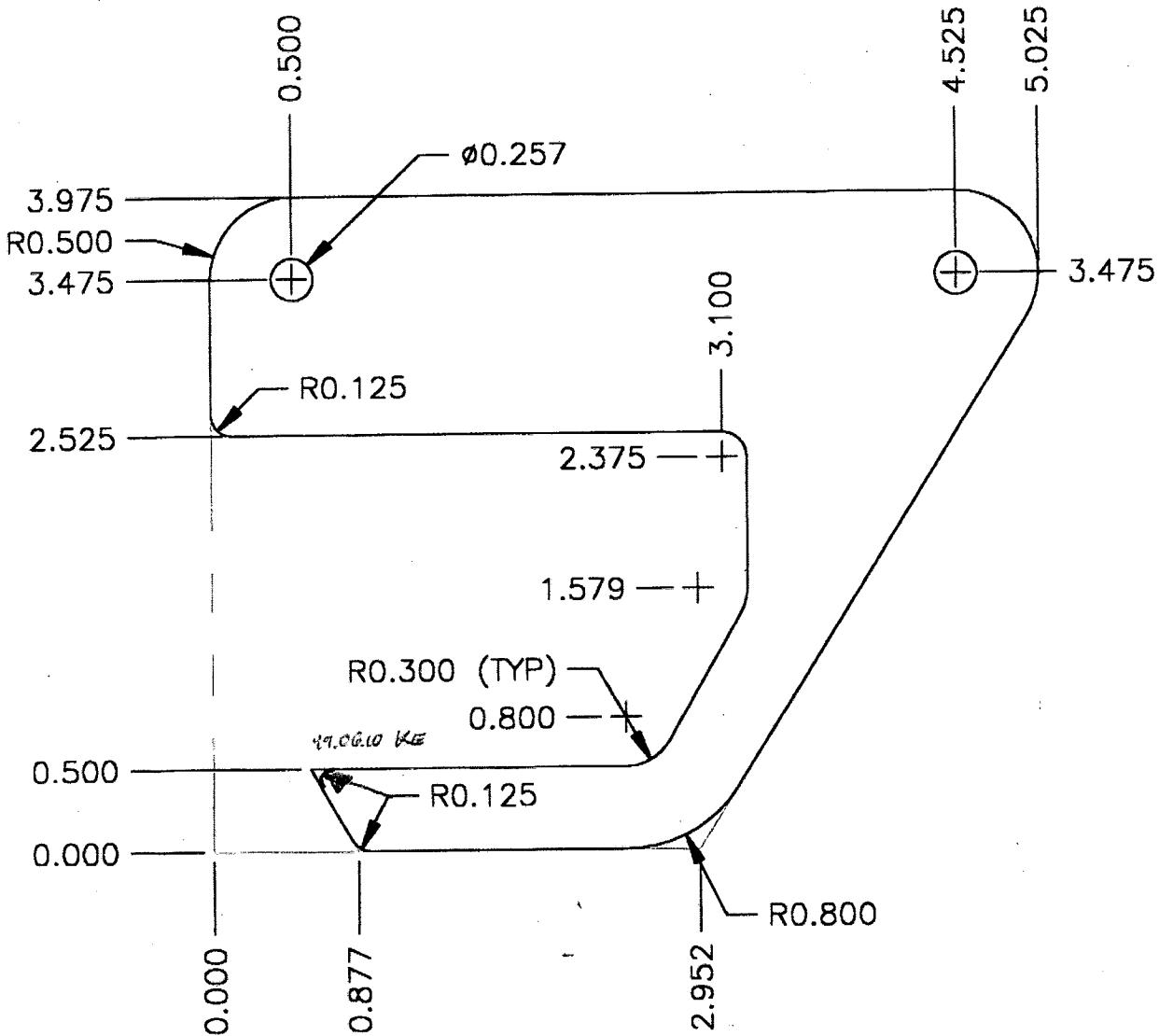
Measured by:	<u>B</u>	Audited by:	<u>L</u>	Prototype Approval:	N/A
Date:	8-8-15	Date:	080815	Date:	

Rev	Date	Change	Revised by	Approved
A	04.01.21	New Issue	KJ/RF	FF



DESIGN <u>B WILLIAMS</u>	DRAWN BY <u>B WILLIAMS</u>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <u>BW</u>	APPROVED <u>BW</u>	DRAWING NO. D2561	REV. B SHEET 1 OF 1
DATE 96.04.26	TITLE LUG PLATE		SCALE 1:1

RELEASED
96 05 06



MATERIAL: 6061-T6 0.25 THICK
OR 6063-T6 0.25 THICK
OR 5052-H34 0.25 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. U-1935